

NOTICE: THE INFORMATION AND
DESIGN CONTAINED HEREIN IS THE
PROPERTY OF PREMIER AVIATION
WHO RESERVES ALL RIGHTS THERETO

NOTES (UNLESS OTHERWISE SPECIFIED):

REV STATUS OF SHEETS	REV	-	-	-	-	-	-	-	-	-
	SHEET	1	2	3	4	5	6	7	8	9

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE, 115-12112 (PARA. 2. 1/2. 2).
 2. REMOVE ALL BURRS, BREAK ALL EDGES/CORNERS .015-.25 RAD, EXCEPT AS NOTED.
 3. PRIME SHEET METAL PARTS WITH MIL-P-23377 EPOXY PRIMER OR TT-P-1757 ZINC CHROMATE PRIMER OR EQUIV.

4 EDGE FILL PANEL TO DEPTH OF 1-1/2 CELLS MIN. USING ATR 1000 OR EQUIV.

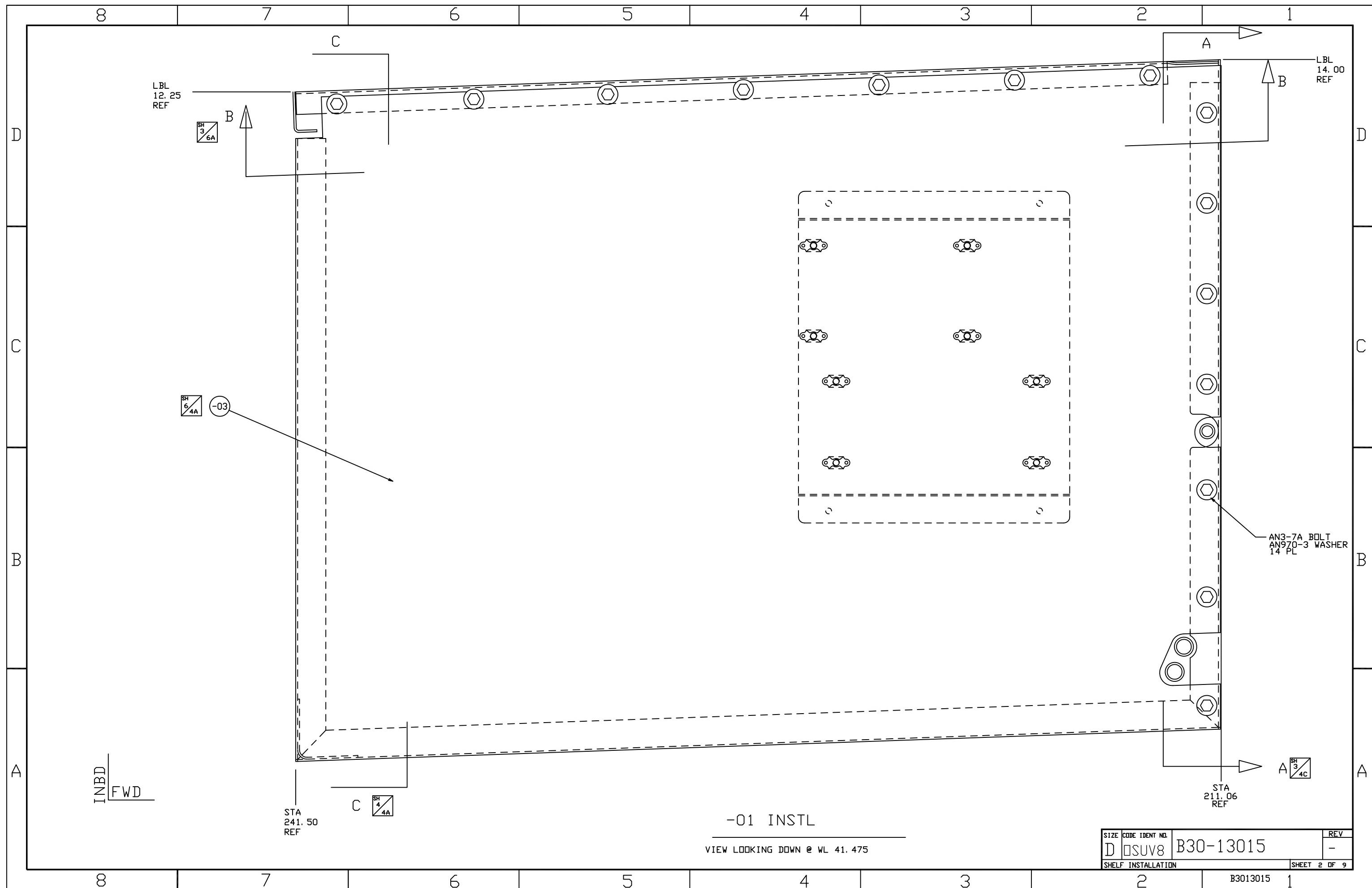
5) MAKE PARTS PER TEMPLATE. SEE CHART BELOW, TOOL IS TO BE
MARKED WITH PART #, AND A "T" AT THE END.
EXAMPLE: P-YYY-XXXX-YYYTH

PART #	TOOL #
-13	-13T

REVISIONS				
ZONE	MOD	REV		
	-	MFG. RELEASE		

	AR		CR3243-4	RIVET	CHEERY	
		AR	1/2C	SPIRAL RAP	DX ELEC.	
	4		80-005-2-8	INSERT	DELRON	
	14		80-004-2-8	INSERT	DELRON	
7	7		MS21075L3	NUTPLATE		
8			MS21075L08	NUTPLATE		
		AR	MS20470AD4	RIVET		
AR	AR	AR	MS20426AD3	RIVET		
	14		AN970-3	WASHER		
	4	14	AN960PD10	WASHER		
		14	AN3-7A	BOLT		
	4	14	AN3-5A	BOLT		
			-29			
			-27	BRKT		
1			-25	BRKT	.050 THK ALUM 2024-T3, QQ-A-250/4	
	1		-23	BRKT	M/F AND10134-1003 2024-T3511, QQ-A-200/3	
1			-21	BRKT	M/F AND10133-1001 2024-T3511, QQ-A-200/3	
	1		-19	BRKT	.063 THK ALUM 2024-T3, QQ-A-250/4	
	1		-17	BRKT	M/F AND10133-1001 2024-T3511, QQ-A-200/3	
	1		-15	BRKT	.063 THK ALUM 2024-T3, QQ-A-250/4	
	1		-13	PANEL	.050 THK ALUM CORE 3/8 CELL HONEYCOMB .040 THK 2024-T3, QQ-A-250/4 SKINS	△
			-11	OPEN		△
	1		-09	BRKT ASSY		
	1		-07	BRKT ASSY		
	1		-05	BRKT ASSY		
	1		-03	SHELF ASSY		
			-01	INSTALLATION		
			PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.
-09	-07	-05	-03	-01		ITEM NO.

PARTS LIST				
MATERIAL  FINISH LAST SECTION LETTER USED 'C'	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS?? .XX?. 05 .XXX?. 03 ANGLES???1*			
	DRAWN	L CELESTINO	DATE	4/21/92
	CHECKED			
	APPROVAL			
	APPROVAL			
	APPROVAL			
	RELEASED			
	APPROVAL			
	APPROVAL			
PREMIER PREMIER AVIATION GRAND PRAIRIE, TEXAS				
SHELF INSTALLATION				
ON 412	SIZE CODE IDENT NO.		REV.	
	D	DSUV8	B30-13015	-
SCALE	WT.	SHEET 1 OF 1		



8 7 6 5 4 3 2 1

D

D

C

C

B

B

A

A

-07 SH 7/4A

RELOCATE
UNDER -03 ASSY
ON -09 (SEE VIEW D) SH 5/5A

LBL
14.00
REF

MATCH DRILL -07 TO
EXISTING HOLES
ON ACFT , 2 PL
REUSE EXISTING HDWR

VIEW A-A SH 2/1A

VIEW LOOKING
FWD @ STA 211.06
-03 NOT SHOWN FOR CLARITY

OUTBD

-05 SH 7/5C

212-030-163-A15E
REF

REMOVE RIVETS &
REPLACE WITH
MS20470AD4 RIVETS
34 PL

WL
41.475
REF

-07 REF

STA
211.06
REF

NOTCH -03 A/R
TO CLEAR NUTPLATE
2 PL @ INSTL

VIEW B-B SH 2/2D

VIEW LOOKING INBD
@ LBL 14.00
-03 NOT SHOWN FOR CLARITY

FWD

SIZE	CODE IDENT NO.		REV
D	DSUV8	B30-13015	-
SHELF INSTALLATION			SHEET 3 OF 9

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D

D

C

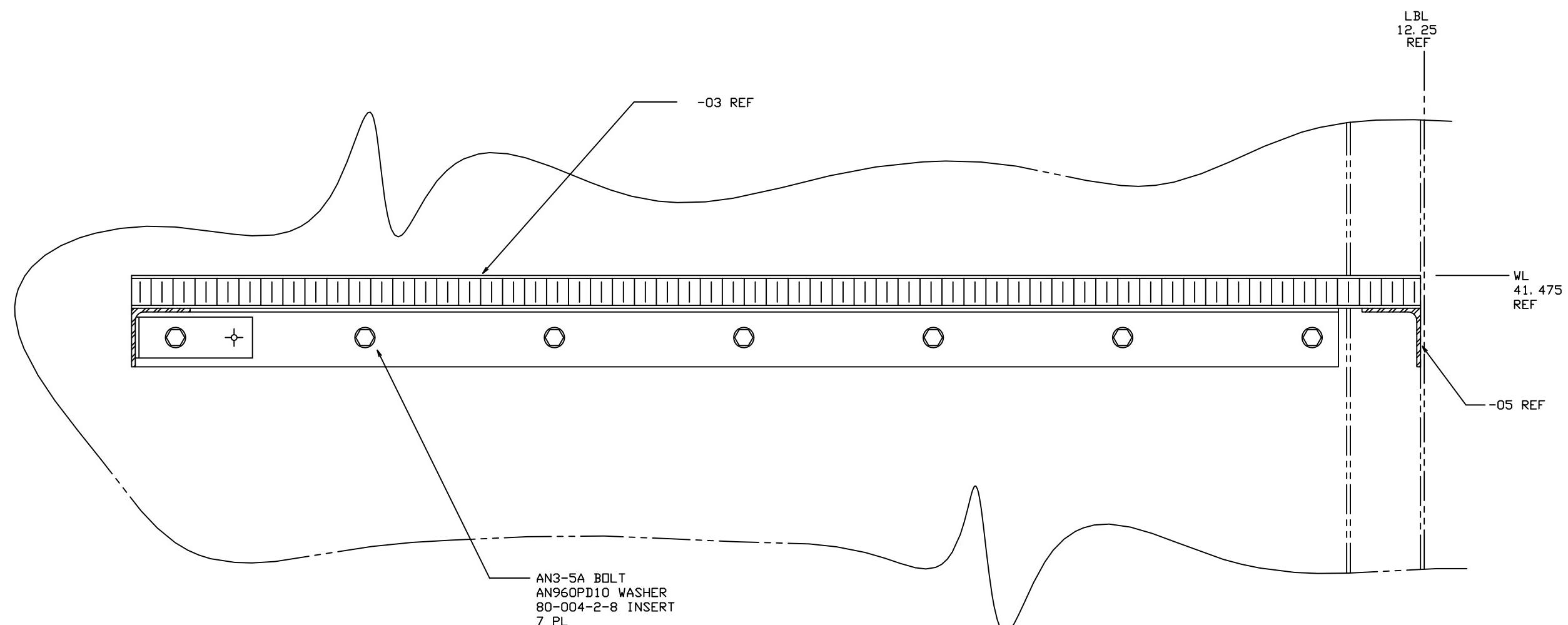
C

B

B

A

A



VIEW C-C
WIEW LOOKING
AFT @ STA 241.50

SIZE	CODE IDENT NO.	
D	DSUV8	B30-13015
	SHELF INSTALLATION	REV -

8

7

6

5

4

3

2

1

REF
241.50
STA

REF
211.06
STA

-09 REF

DUTBD
FWD

REF
12.25
LBL

RELOCATED FROM
VIEW A-A REUSE
EXISTING HDWR FOR
MOUNTING

$\frac{3}{6}$ C

VIEW D

$\frac{3}{6}$ C

VIEW LOOKING UP
@ WL 41.50

SIZE	CODE IDENT NO.	
D	DSUV8	B30-13015
SHELF INSTALLATION		
REV -		
SHEET 6 OF 9		

8

7

6

5

4

3

2

B3013015 1

D

D

C

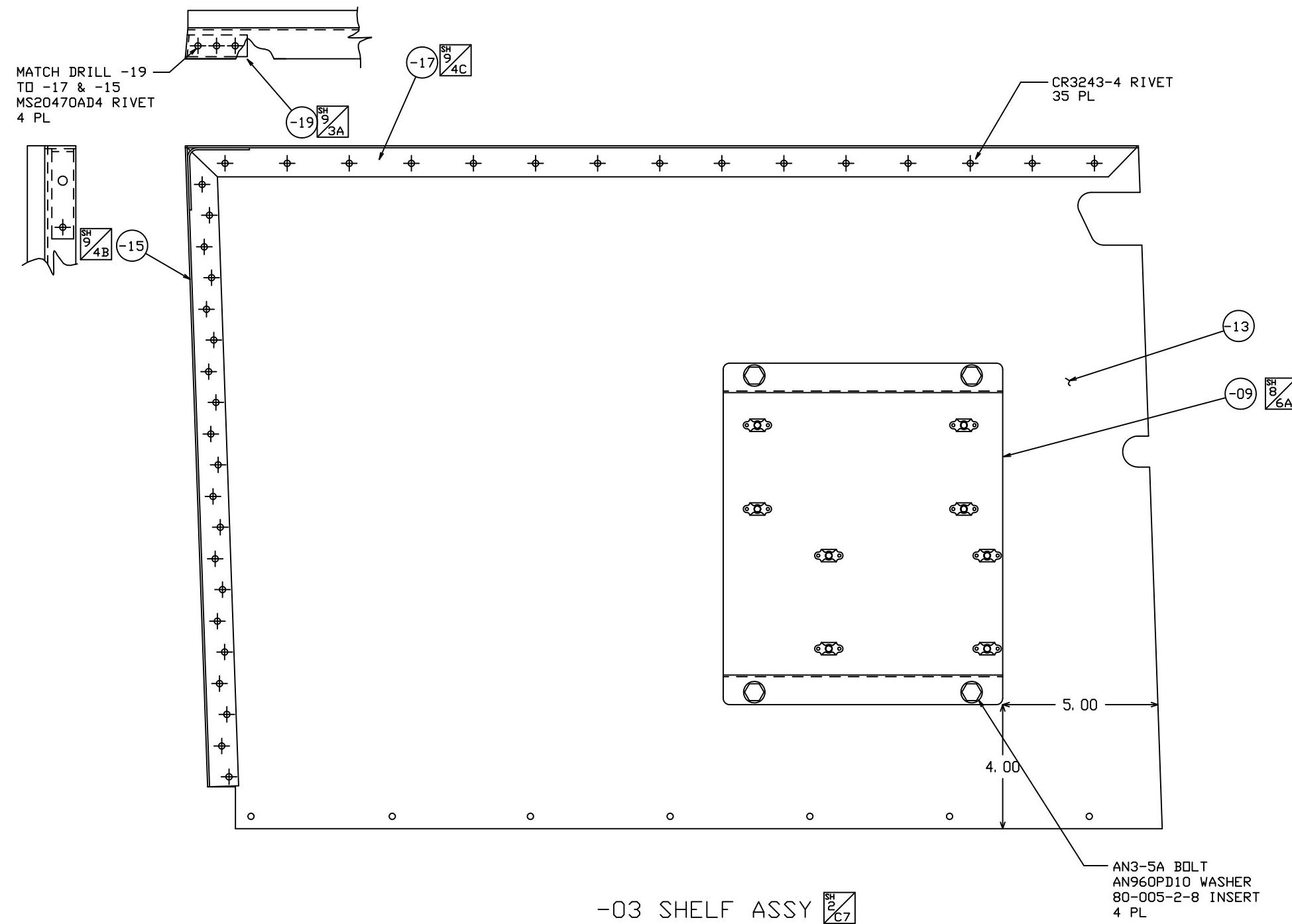
C

B

B

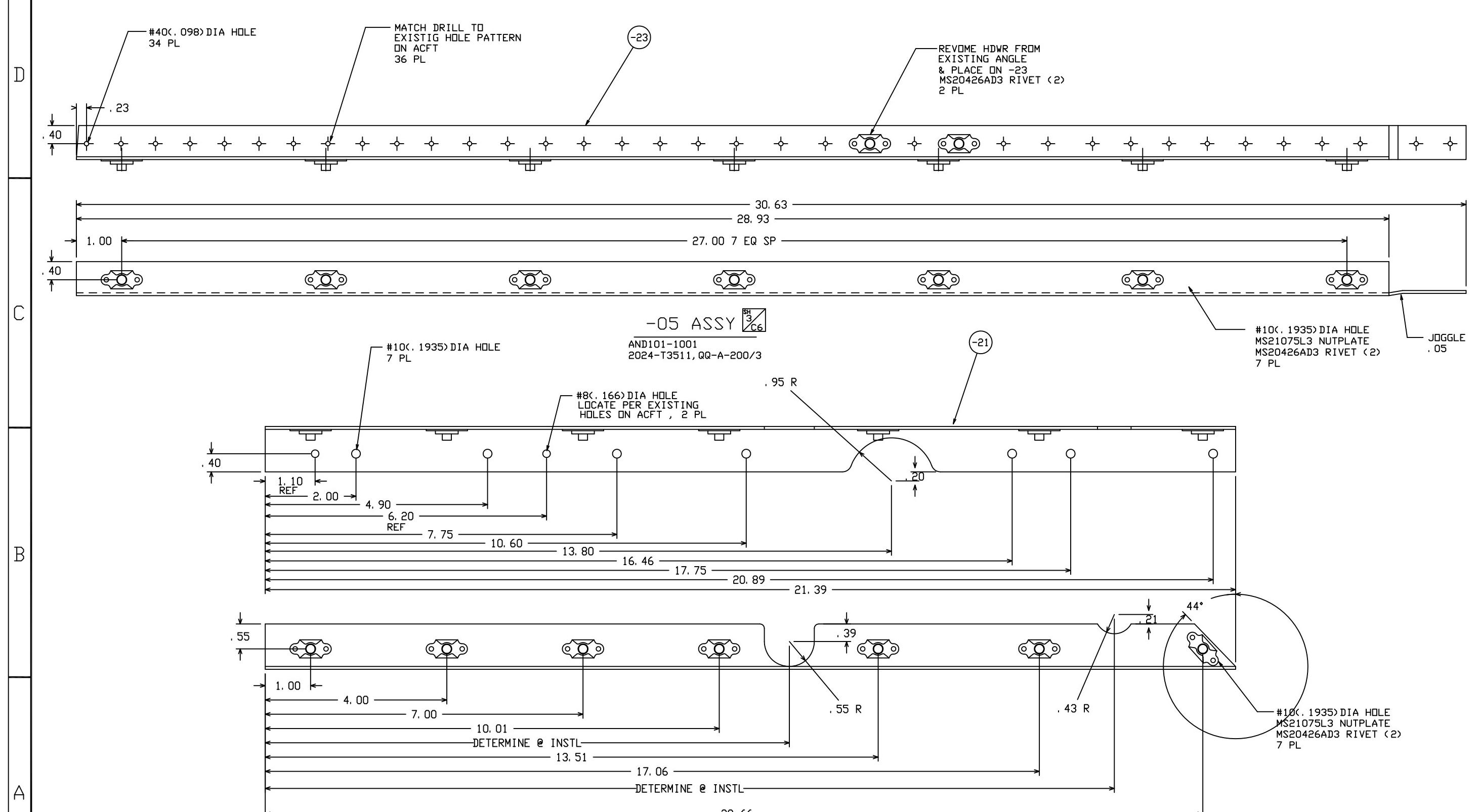
A

A



SIZE	CODE IDENT NO.		REV
D	DSUV8	B30-13015	-
SHELF INSTALLATION			SHEET 6 OF 9

8 7 6 5 4 3 2 1



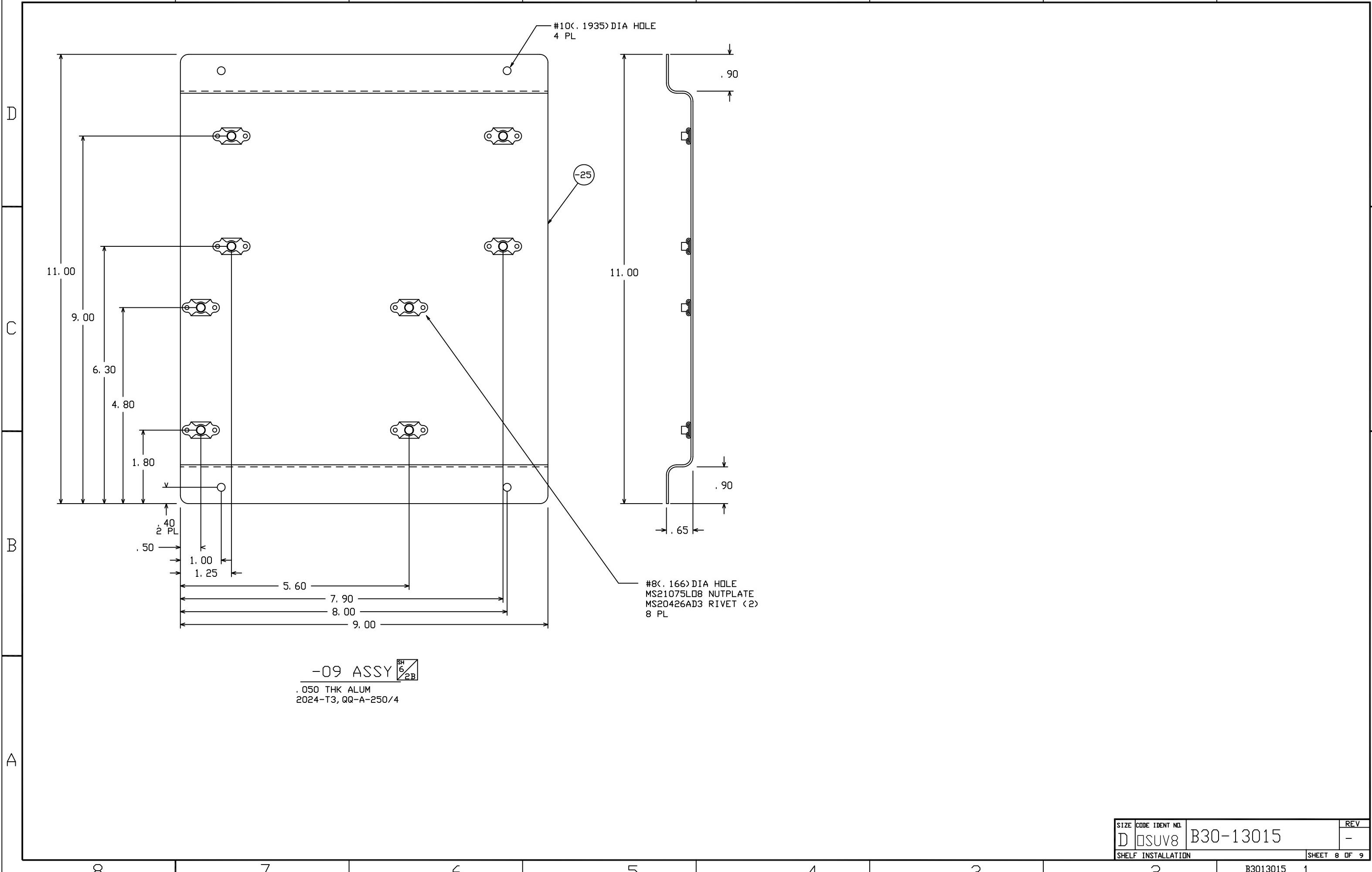
-07 ASSY
SH 3 5D

AND101-1001
2024-T3511, QQ-A-200/3

SIZE	CODE IDENT NO.	REV
D	DSUV8	B30-13015
SHELF INSTALLATION		
SHEET 7 OF 9		

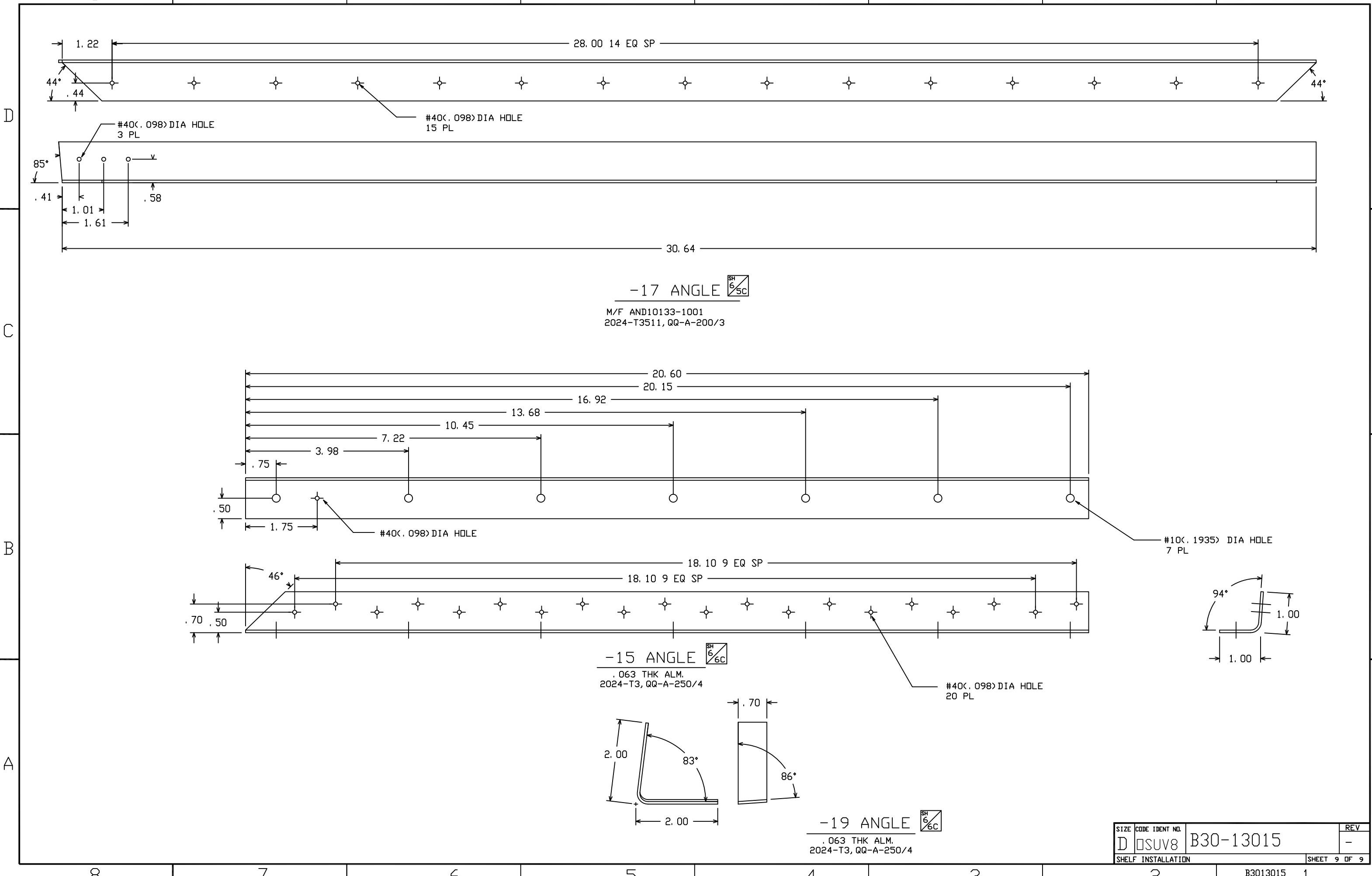
8 7 6 5 4 3 2 B3013015 1

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1